

SECTION 14656WALL MOUNTED ARTICULATING JIB CRANE

***** Gorbel, Inc. manufacturers a broad range of material handling cranes including monorail, bridge, gantry, and jib cranes. Numerous work station and industrial models are provided.

This guide can be used to prepare a specification for incorporating wall mounted articulating jib cranes into a competitively bid construction project.

The specification section is organized by placing information in three standard parts:

<u>PART 1 - GENERAL</u>	Describes administrative and procedural requirements.
<u>PART 2 - PRODUCTS</u>	Describes materials, products, and accessories to be incorporated into the construction project.
<u>PART 3 - EXECUTION</u>	Describes how the products will be installed at the construction site.

Throughout this product guide specification, references are made to other specification sections that might be contained in the project manual. These references are presented as examples and coordination reminders. For each project, these references will need to be revised to reflect actual sections being used.

The specifier will need to edit this product specification for a specific project to reflect the options and applications being used. The guide section has been written so that most editing can be accomplished by deleting unnecessary requirements and options. Options are indicated by []. Notes to assist the specifier in selecting options and editing the specification guide are printed in bold and indicated with *****. For final editing, all brackets and notes will need to be deleted from the guide.

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes: Manually operated, wall mounted jib crane with articulating boom and arm assembly cantilevered from vertical support structure.

B. Related sections:

******* List other specification sections related to work of this section such as the following. *******

******* Wall mounted articulating jib cranes require a structurally adequate wall, column, or other vertical member for support. *******

1. Section [_____] - [_____] : Structural [wall] [column] [_____] designed to support crane and live loads.

******* Typically lifting devices are provided separately from wall mounted articulating jib cranes and specified in another section. As an option, Gorbel, Inc. can provide lifting device as a crane component. Contact Gorbel, Inc. for assistance in specifying lifting devices. *******

2. Section 14620 - Hoists: [Electric] [Air-powered] [Vacuum-powered] [Manual] lifting device attached to crane arm.
3. Section 16100 - Wiring Methods: Electrical supply, conduit, wiring, and other electrical components for powering lifting device.

1.2 REFERENCES

******* List by number and full title reference standards referred to in remainder of the specification section. Delete non-applicable references. *******

- A. American Institute of Steel Construction (AISC): Manual of Steel Construction, Part 5, Specification for Structural Joints Using ASTM A325 or ASTM A490 Bolts.
- B. American National Standards Institute (ANSI):
 1. ANSI B30.11 - Monorails and Underhung Cranes.
- C. American Society for Testing and Materials (ASTM) Publications:
 1. ASTM A36 - Carbon Structural Steel.
 2. ASTM A325 - Structural Bolts, Steel, Heat Treated, 120/150 ksi Minimum Tensile Strength.
 3. ASTM A490 - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.

D. American Welding Society (AWS):

1. AWS D1.1 - Structural Welding Code.

E. Occupational Safety and Health Administration (OSHA): OSHA Specification 1910.179 - Overhead and Gantry Cranes.**1.3 PERFORMANCE REQUIREMENTS****A. Crane shall consist of wall mounted mast and articulating assembly consisting of pivoting boom with rotating arm allowing loads to be rotated close to mast and positioned around an obstruction, through a door opening, and close to mast.**

1. Rotation:
 - a. Primary boom: 200 degrees.
 - b. Secondary arm: 360 degrees.
2. Crane shall be designed for minimum effort manual rotation.
3. Boom shall not drift when at rest.
4. Maximum deflection at boom end: 1/150 span based on capacity plus 15 percent for hoist and trolley weight.

******* Edit the following to reflect project structural design requirements. *******

B. Crane shall be designed to withstand:

1. Crane and hoist dead load.
2. Live load capacity equal to net rated hook load: [150] [250] [500] pounds.
3. Inertia forces from crane and load movement.

******* Typically cranes are designed for normal interior operation and design does not include thermal, wind, seismic, and snow loads. Contact Gorbel, Inc. for assistance in specifying cranes requiring these additional loads or cranes operating in high humidity or corrosive environments. Include applicable additional loads. *******

4. Wind load: [_____] MPH.
5. Thermal load: [_____] degrees F temperature range.
6. Snow live load: [_____] PSF.

7. Seismic load for [_____] seismic zone.

1.4 SUBMITTALS

A. Provide in accordance with Section 01330 - Submittal Procedures:

1. Product data for crane and accessories. Describe capacities, performance, operation, and applied forces to supporting [wall] [column] [_____].
2. Shop drawings showing crane configuration, dimensions, and construction and installation details.
3. Copy of warranty required by Paragraph 1.6 for review by Architect.
4. Manufacturer's installation instructions.
5. Manufacturer's operation and maintenance manual.

1.5 QUALITY ASSURANCE

- A. Manufacturer: Company specializing in designing and manufacturing cranes with 25 years successful experience.
- B. Installer: Company experienced in assembly and installation of cranes with 5 years successful experience and acceptable to crane manufacturer.
- C. Crane shall be designed, fabricated, and installed in accordance with ANSI B30.11 and OSHA 1910.179.

******* Standard impact factor for crane design is 25 percent. Contact Gorbel, Inc. if increased factor is required for high impact applications. *******

- D. Base crane structural design on live load capacity plus 15 percent for hoist and trolley weight and 25 [_____] percent for impact.
- E. Perform welding by certified operators in accordance with AWS D14.1.
- F. Bolted connections shall be in accordance with torque tightening procedures specified in AISC Manual, Part 5.
- G. Clearly label crane with rated load capacity. Place label at height and location easily read from floor level and loading position.

1.6 WARRANTY

- A. Provide under provisions of Section 01780 - Closeout Submittals: 5 years warranty for crane to cover defects in materials and workmanship.

PART 2 - PRODUCTS**2.1 ACCEPTABLE MANUFACTURERS**

- A. Gorbel, Inc., P.O. Box 593, Fishers, New York 14453-0593; 800-828-0086; www.gorbel.com.
- B. Requests to use equivalent products of other manufacturers shall be submitted in accordance with Section 01630 - Product Substitution Procedures.

2.2 WALL MOUNTED ARTICULATING JIB CRANE

******* Refer to Gorbel® pre-engineered crane tables in product literature for complete model number based on capacity, wall bracket size, and span. Cranes with other spans and heights are available using programs at www.gorbel.com or contacting Gorbel, Inc. Edit the following and complete model number to indicate specific crane and accessories to be specified. *******

- A. Type: Manually operated, steel jib crane cantilevered from vertical support structure with articulating boom/arm assembly attached to steel mast, mounting brackets, rotation stops, [electrical entry collector,] [compressed air swivel,] and other accessories; Model No. AJ200-[__ wall bracket size __]-[__ capacity in pounds __]-[__ span __] as manufactured by Gorbel, Inc.

******* Depending on model selected, arms range from 36 to 84 inches. Refer to Gorbel® product literature for arm span of specific model. *******

- B. Arm span: [_____] inches.
- C. Total boom plus arm span: [8] [10] [12] [14] [16] feet.

******* Refer to Gorbel® product literature for wall bracket spacing of specific model. *******

- D. Wall bracket spacing: [36] [48] [60] [72] inches.

- E. Construction: Fabricate from ASTM A36 steel sections with finished ends and surfaces.
1. Mast: Vertical, rectangular steel tube perpendicular to boom/arm assembly and parallel to crane rotation axis. Provide corner web gusset for mast boom joint.
 2. Articulating boom/arm assembly: Fabricate boom and arm from rectangular steel tubes connected with pivot joint.
 - a. Factory weld to mast.
 - b. Equip arm outside end with steel plate clevis with 1-1/2 inches diameter hole to receive lifting device.
 - c. Provide boom/arm pivot joint with friction brake bolts for adjusting boom and arm rotation.
 3. Two mounting brackets: Designed to anchor mast to support structure, allow boom rotation, and resist drift. Load-carrying parts will be double shear and no bolt stress will exceed 10,000 PSI. Brackets with tension welds are not acceptable. Bracket consists of:
 - a. Formed channel to be bolted to support structure and equipped with pivot pin and thrust washer.
 - b. Fabricated I bracket to be welded to mast and joined to formed channel with pivot pin. Provide with oil-impregnated bronze bushings and field lubricated grease fitting.

2.3 ACCESSORIES

******* Several accessories are provided as options for wall mounted articulating jib cranes. Select required options from the following. Contact Gorbel, Inc. or refer to product literature if lifting device or other types of accessories are required. *******

******* Electrical power can be provided for lifting devices with arm electrical collector. Include the following to specify electrical entry collector to power lifting device. *******

- A. Electrical entry collector: Bottom entry type to provide electrical power to lifting device and allow continuous 360 degrees rotation.
1. Install at boom/arm pivot joint to conduct electrical power from boom, through pivot, and along bottom side of arm to lifting device.
 2. Provide brackets, shafts, housings, cable, cord clamps and grips, boxes, fasteners, and other components required for complete, functional installation.

******* Compressed air for air-powered lifting devices can be supplied with bottom air swivel installed in boom/arm pivot joint. Include the following to specify entry air swivels for air-powdered lifting devices. *******

- B. Entry air swivel: Bottom entry type to convey compressed air to air-powered lifting device and allow continuous 360 degrees rotation.
 - 1. Install at boom/arm pivot joint to convey compressed air from boom, through pivot, and along bottom side of arm to lifting device.
 - 2. Provide brackets, shafts, swivels, couplings, hoses, nipples, hose clamps, fasteners, and other components required for complete, functional installation.

******* Stops limiting boom and arm rotation are required on articulating jib cranes with electric or compressed air lifting devices unless electrical entry collectors or air swivels are provided. Cranes with vacuum lifting devices must have stops to limit boom and arm rotation to less than 360 degrees. Project conditions can also dictate the need for rotation stops. Include the following two paragraphs if rotation stops are required, *******

- C. Boom rotation stops: Provide steel plate stops for welding to formed channels of top and bottom wall brackets in order to limit boom rotation.
- D. Arm rotation stops: Provide steel tube with two rubber bumpers to be welded to top side of arm and engage boom tube to limit arm rotation to less than 360 degrees.

2.4 SHOP FINISHING

- A. Steam wash steel crane components with iron phosphate solution and apply yellow baked enamel finish.
- B. Provide spray can of matching color, air-drying paint for field touch-up.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate provision of crane with:

******* Reinforced concrete, steel, or other type of supporting wall, column, or other vertical structure must be designed by architect/engineer to absorb outward, downward, and inward applied forces from crane; detailed on drawings; and specified in other sections. Bracket connections to supporting structure must also be designed by architect/engineer. *******

- 1. Design and construction of [reinforced concrete] [steel] [_____] [wall]

[column] [_____] supporting wall cantilever jib crane as detailed on Drawings and specified in other sections. Ensure that accurate crane applied forces and bolt patterns are provided for structural support design.

******* Include the following paragraph if motorized lifting device is being used. *******

2. Provision of electrical supply, conduit, wiring, and other electrical components for powering electrically operated lifting device.

B. Prior to installation:

1. Verify supporting [wall] [column] [_____] is ready to receive wall mounted articulating jib crane.
2. Verify type and location of power supply.
3. Inventory parts. Verify all required components are available and undamaged.

3.2 INSTALLATION

- A. Install crane and accessories in accordance with manufacturer's instructions and shop drawings.
- B. Do not modify crane components in any manner without advance, written approval from crane manufacturer.
- C. Clearances for moving crane components:
 1. 3 inches minimum vertical clearance from any overhead obstruction.
 2. 2 inches minimum horizontal clearance from any lateral obstruction.
- D. Tighten mounting bolts to manufacturer recommended torque ratings.
- E. Top bracket: Determine position, drill bolt holes, and bolt bracket to support structure.
- F. Bottom bracket: Determine position and temporary clamp to support structure. Align top and bottom brackets with plumb bob through pivot holes. Shim as required to ensure vertical alignment is plumb. Bolt bracket to support structure.
- G. Position mast/boom/arm assembly in formed channels of brackets and attach with pivot bolt, thrust washer, lockwasher, and nut. Tighten nuts to full compression of lockwasher.

******* Include the following if rotation stops are required to limit boom rotation. *******

- H. Boom rotation stops: Swing boom to farthest position of use on one side. Weld rotation stop to formed channel with its edge against pivot assembly. Similarly weld upper stop. Repeat procedure for rotation stops on other side of crane.

******* Include the following paragraph if arm rotation stops are required. *******

- I. Arm rotation stops: Rotate arm to desired stopping position. Place rotation stop so rubber bumper engages boom tube. Orient stop on arm centerline at 45 degrees and weld in place.
- J. Friction brake bolts: Set arm rotation speed by adjusting friction brake bolts. Do not overtighten friction bolts and cause higher pull forces.

******* Include the following paragraph if electrical entry collectors are required. *******

- K. Electrical entry collector: Install at boom/arm pivot joint and connect to lifting device on arm.

******* Include the following paragraph if entry air swivels are required. *******

- L. Compressed air swivels: Install at boom/arm pivot joint and connect to air-powdered lifting device on arm.

3.3 FIELD QUALITY CONTROL

- A. Move boom and arm through entire travel to ensure boom/arm assembly is clear of obstructions, rotates freely, and does not drift.
- B. Inspect installed crane. Verify all bolts are tight and lockwashers fully compressed. Verify mast is plumb and boom is level.
- C. Field test crane and accessories for operating functions. Ensure crane movement is smooth and proper. Adjust as required and correct deficiencies.
- D. Clean surfaces. If necessary, touch-up paint damage, scratches, and blemishes with manufacturer provided matching paint.
- E. Protect crane from other construction operations.

3.4 DEMONSTRATING AND TRAINING

- A. In accordance with Section 01755 - Starting, Adjusting, and Demonstrating, provide demonstration and training session for Owner's representative covering operation and maintenance of wall mounted articulating jib crane.

END OF SECTION